

TECHNICAL DATA SHEET

PA66

Property	Method	Units	Specification
Physical			
Density	ISO 1183 DIN 53479	g/cm ³	1.14
Water absorption in air 50% r.h.	ISO 62 DIN 53715	%	2.6
Absorption 23 °C in water-saturation	ISO 62 DIN 53495	%	8
Mechanical			
Tensile stress at yield at break	ISO 527 DIN53455	N/mm ²	61 (88)
Elongation at break	ISO 527 DIN53455	%	150 (40)
Tensile Modulus of elasticity	ISO 527 DIN53455	N/mm ²	1900 (3200)
Compression test 1% strain 1000h	ISO 899 DIN53444	N/mm ²	7 (20)
Impact strength Charpy 7,5 J	ISO R179 DIN53453		No break
Notched impact strength Charpy	ISO179/3C DIN53453	KJ/ mm ²	18 (5)
Ball indentation hardness	ISO2039.1 DIN53456	N/mm ²	100 (170)
Rockwell hardness (dry)	ISO2039.2 DIN53456		M89
Coefficient of friction to steel	ISO 8295 DIN 53375		0.42
Thermal			
Melting point	ISO 3146	°C	255
Thermal conductivity	ISO 22007.2 DIN 52612	W/(km)	0.25
Deformation at temperature HDT	ISO75 DIN 53461	°C	103
Linear expansion coefficient 23-60°C	ISO 11359 DIN 53752	K ⁻¹	85*10 ⁻⁶
Operating temperature continuously		°C	95
Operating temperature short period-no load		°C	165
Minimum operating temperature		°C	-30
Flammability UL 94 (3-6 mm thickness)	UL94		V2
Oxygen index (LOI)	DIN 22117 ISO4589	%	24
Electrical			
Dielectric constant at 10 MHz	ISO 250 DIN 53483		7 (3.6)
Dielectric strength	ISO 243 DIN 53481	KV/mm	25
Volume resistivity	ISO 93 DIN 53482	Ωcm	10 ¹²
Dissipation factor tan Δ at 1 MHz	ISO 250 DIN 53483		0.06

